

THE OFFER of THE BUILDING SERVICES and PRODUCTS by  
ALUNIKO Ltd. LEG WITOSZYN, POLAND

OUR:

ADDRESS: 87-811 FABIANKI  
LEG WITOSZYN

PHONES: +48 54 412 04 66

FAX: +48 54 412 04 67

e-mail: aluniko@wp.pl

## 1. SOME PIECES OF INFORMATION ABOUT OUR FIRM.

Our firm has loaded The Factory System of The Quality Control and Work Organization. We specialize in projecting and realization of modern outdoor elevations with the highest quality of materials. We have realized such buildings and objects as banks, offices, hotels, fuel stations and supermarkets.

Especially, we offer producing and realization:

- glass and aluminium constructions,
- installing the windows systems (made of PVC or aluminium),
- ceramic front elevations,
- KERAION and KERA-TWIN (and others this type),
- aluminium front elevation ALUCOBOND or REYNOBOND (and others this type),
- elevations with outdoor blinds (PUNTO, HUNTER-DOUGLAS, DUCO),
- elements of wooden panels HPL,
- indoor walls (glassed),
- made of glass and aluminium roofs,
- anti fire-constructions with fire resistance EI15, EI30, EI60,
- covering by powder-painting steel and aluminium with fat out-cleaning

We have own producing lines which make aluminium constructions, PVC windows, panels of composite plates and parts of supporting constructions for ceramic elevations KERAION and KERA-TWIN.

We employ many high quality specialists work in our firm. These people are educated by our business partners. For Your disposition are office workers, engineers, technical workers and workers for installation of our products:

- |                                     |            |
|-------------------------------------|------------|
| ▪ management                        | 2 persons  |
| ▪ leaders                           | 2 persons  |
| ▪ office and administration workers | 3 persons  |
| ▪ engineers and technical workers   | 5 persons  |
| ▪ managers group                    | 2 persons  |
| ▪ producing workers                 | 15 persons |
| ▪ montage workers                   | 15 persons |

## 2. THE ALUMINIUM FRONT ELEVATION ALUCOBOND.

The ALUCOBOND is the product of the German firm ALCAN. This is the highest quality of the front elevations material of unusual light and hardness knowing as "sandwich-panel", connected with two plates of aluminium (0,5 mm), which is filled by polyethylene

in PE version or oxygenic of aluminium in not flammable version PLUS. It is the elastic material of unusual light and hardness. Typical sizes of the panels (plates) are: 125 x 320 cm, and thick from 2 to 8 mm. These are covered with the special method, which allowed for getting various colors and having very high endurance in technical thermal process of bending or pressing. The additional valor is the possibility of making circle or oval parts (elements) of fronts. There are (made of getting from the manufacturer plates) various panels answering for architectural conception of the front. The fronts made of ALUCOBOND are fire-resist, water-resist, noise-resist, easy for installation and keeping clear. The offering material (beside foreign certificates) has got necessary permissions and certificates of The Institute of The Building Technology and of The National Institute of Health and Hygiene. It is the original product of the ALUSINGEN firm - the inventor of this material, the best quality in confront with the other producers.

### **3. CERAMIC PLATES KERAION.**

KERAION is one of the most modern completing materials which is using not only in realization of public objects of the high standard like hotels, office-buildings, banks and many others also in flats and municipal buildings. Fronts made of ceramic plates (panels) KERAION are “ventilated” and are installing as “dry” on the supporting construction. These plates are products of the German firm AGROB BUCHTAL GmbH and have typical sizes: 30x60, 60x60 and 60x90 cm in various colors. These colors are based on NCS COLORS SYSTEMS.

The advantages of the ceramic plates are:

- long staying colors, low weight, the resistance for atmospheric conditions and easy installing,
- installing the stainless supportive construction, what absolutely eliminates the problem of eventual breaking down plates (panels) - the basic default (defect) of ceramic fronts (especially in European atmospheric conditions), this montage is made with “wet” technology (with glue f.ex.).

### **4. CERAMIC PLATES KERA-TWIN.**

The latest front material by the AGROB BUCHTAL are ceramic plates KERA-TWIN. These plates are produced in sizes: 50x25, 50x28, 60x25, 60x28, 40x20 cm. As KERAION, the front elevations KERA-TWIN is installing on made of aluminium supporting construction. The advantage of KERA-TWIN plates is of the very high endurance for mechanical damages and unique system of the supporting the construction.

### **5. THE CURTAIN WALL, ALUMINIUM (STANDARD OR ANTI-FIRE) WINDOWS AND DOORS FRAMES.**

We offer windows and doors made of the highest quality materials. The aluminium profiles system is produced by ALUPROF (earlier as METALPLAST) and SAPA. These materials belong to class 2.1 and 1 (according to DIN 4108). All of profiles have the thermal isolation and special construction which guaranties the coefficient  $K < 2.1$ . It is the lowest coefficient for the profiles on the European market for the profiles of the material group type 2.1. We also make anti-fire aluminium constructions. Produced by us constructions were checked for us and we have all necessary certificates and permissions. We offer constructions with fire-resist system EI 15, EI30, EI60. We produce both of kinds of constructions called as “warm” and “cold”.

## **6 . WINDOWS AND DOORS SYSTEM MADE OF PVC.**

We use window and door systems made of PVC by German firm BRUGMANN and ALUPLAST, which give (without additional payment) the kind of “micro-ventilation”. This is reached by specially shaped seals. It gives the absolute resistance for raining water and at the same time gives the possibility of the air flowing in strictly described parameters. Exams leading by The Institute of Building Technology showed, that the great advantage of this system is the manner of the air fluent, the air is distracted on the whole size of the window. Thanks to it the air is quickly heated up and dispersed. Windows and doors by BRUGMANN and ALUPLAST have the excellent coefficient of acoustic isolation with suitable glass absolutely eliminate the noise and protect against burglary. Moreover we offer complete systems of inside window stills, shutters and roller-blinds. Windows and doors by BRUGMANN and ALUPLAST are the best in modern buildings and in renovation, because represent the same styles and sizes characteristic for chosen architectural style. Thanks to this, the image and the character of these buildings are saved. The BRUGMANN and ALUPLAST is for a few years the leader among the producers of the profiles on the European and Polish markets. For the offering products we propose fittings of silver color by the ROTO or ROBM.

## **7. REALIZED PROJECTS AT WHICH WE WORKED.**

- The office building EURO-WKREŃ in Radom – ALUCOBOND,
- The GORDON HOTEL in Warsaw – aluminium system ALUCOBOND, DIBOND, the front made of aluminium,
- The POST OFFICE in Tychy – installing of aluminium profiles,
- The PKO Polish Bank in Warsaw – the ALUCOBOND system,
- The Office Building PHARMA COSMETICS in Cracow – the ALUCOBOND system,
- The Office Building of ABART in Biala Podlaska – the ALUCOBOND system,
- The Office Building of FACKELMANN in Warsaw – the ALUCOBOND system,
- The ROSSMANN Chemical Shops – the ALUCOBOND and DIBOND systems,
- The Office Building of the EFFECTOR in Wloszczowa – the ALUCOBOND system,
- The Office Building of the RENEX in Wloclawek – aluminium profiles, ALUCOBOND system, inside glass, aluminium profiles,
- The Office Building of the MPEC in Wloclawek – the ALUCOBOND system, steel constructions,
- The Office Building of the LESTER in Warsaw – the ALUCOBOND system, aluminium profiles, roofs covering (polycarbonate), HUNTER-DOUGLAS systems, steel constructions, inside glass, banners,
- The Office Building TORFARM in Torun – the ALUCOBOND system,
- Group of the block of flats in Grudziadz – PVC windows,
- The Office Building of GLAVERBEL WIGLAV in Warsaw – PVC windows, roller-blinds PUNTO, indoor glass, steel constructions, metal works,
- The Car Trading Center of the DAF in Torun – the aluminium system,
- The Car Trading Center of the FORD in Olsztyn – the ALUCOBOND system, PVC windows, roller blinds PUNTO, metal works, indoor glass, steel constructions,
- The office building of the factory of sugar GLINOJECK in Glinojock – the REYNOBOND system, aluminium doors and windows, indoor glass, roller blinds PUNTO, metal works, steel roofs,
- The Car Center TOYOTA in Bydgoszcz – the ALUCOBOND system, indoor glass, metal works, aluminium doors and windows, roller blinds of the PUNTO system,
- The Trading Center PANORAMA in Szpetal Gorny n/Wloclawek – the ALUCOBOND system, system of the aluminium windows and doors, metal works,
- The Building CZERSKA 18 in Warsaw – the ALUCOBOND system,
- The KUJAWY HOTEL in Wloclawek – PVC windows, aluminium system of the doors and windows,

- The Car Trading Center JAGUAR in Olsztyn – the ALUCOBOND system, the aluminium system of the doors and windows, roller blinds of the PUNTO system, steel constructions,
- The Office Building of the METAL TEAM in Czestochowa - ALPOLIC system,
- The office building of The Municipal Supplier of Water (MWiK) in Bydgoszcz –aluminium system of doors and windows, roller blinds of the PUNTO system, steel constructions, wooden windows,
- The Car Center VOLVO in Bydgoszcz – the ALUCOBOND system,
- The KLONOWA HOTEL in Warsaw – the ALUCOBOND system, the front made of mineral materials (plaster) and made of stones, metal works,
- The Office Building of the LOTOS GROUP in Gdansk – the ALUCOBOND system, front made of ceramic materials, roofs made of glass, aluminium system of doors and windows, the anti-rod installation,
- The Office Building WORD in Bydgoszcz – the ALUCOBOND system, PVC windows, polycarbonic roofs, roller blinds of the PUNTO, aluminium windows,
- The office building WARSFOLL in Warsaw – the ALUCOBOND system,
- The Car Center FORD in Opatówek n/Kalisz – aluminium elements, the ALUCOBOND system, roller blinds PUNTO, indoor glass,
- The Office Building of the NDG MEDICA in Olsztyn – aluminium windows and doors, indoor glass,
- The Steel Processing Factory VIRMET in Niedzwica Duża n/Lublin – aluminium doors and windows, PVC windows,
- The Office Building of the MARLEX in Dziardonice n/Wloclawek – aluminium doors and windows, metal works, indoor glass, the ALUCOBOND system,
- The Group of Flats of Block “TBS” in Bydgoszcz – aluminium doors and windows, polycarbonic roofs, steel constructions,
- The Office Building of the ISTPOL in Warsaw – aluminium elements (windows and doors),
- The building of the 31st. AIR BASE in Poznan – aluminium elements (doors and windows), PVC windows,
- The buildings of THE SECONDARY SCHOOLS COMPLEX in Brzeziny – PVC windows,
- The COOPERATIVE BANK (SGB) in Rumia – the ALUCOBOND front, metal doors and windows installation,
- The office building of the WISLA Enterprise in Grudziadz – the ALUCOBOND system, aluminium elements (doors and windows), roller blinds of PUNTO system, made of glass roofs, ceramic fronts,
- The office building the ŻELAZNA CENTER in Warsaw – PVC windows, aluminium doors and windows installation, the ALUCOBOND system,
- The Medical Center BARSKA 13 in Wloclawek – PVC windows, aluminium windows and doors installation, the ALUCOBOND system,
- The Car Center of CITROEN in Olsztyn – aluminium doors and windows installing, the front of the PUNTO system,
- The Office Building of the HALIMAR in Wloclawek – aluminium doors and windows installing, the ALUCOBOND system, made of glass roofs,
- The ice-ring TOR-TOR in Torun – aluminium doors and windows installation,
- The building WOLA PLAZA in Warsaw – PVC windows installation,
- The CENTER OF THE EXPEDITION OF THE POLISH POST in Wroclaw – the ALUCOBOND system,
- The building of the PROCESS ELECTRONIC in Sosnowiec – the ALUCOBOND system,
- The office building of the MAXIM in Wloclawek – aluminium doors and windows, the ALUCOBOND system,
- The CENTER OF THE EXPEDITION OF THE POLISH POST in Bydgoszcz – the ALUCOBOND system, aluminium doors and windows, the front of RUUKKI, roller-blinds of DUCO system, steel constructions, indoor glass,
- The office building of the NORBLIN in Warsaw – the ALUCOBOND system,
- The Car Center FORD in Warsaw – the ALUCOBOND system, aluminium doors and windows, PVC windows, indoor windows and doors,

- The office building HELION in Warsaw – the REYNOBOND system, aluminium doors and windows, made of glass roofs,
- The building OLBACHTA in Warsaw – the KERA-TWIN front elevation,
- The HONDA Car Center in Opatówek – aluminium doors and windows, the ALUCOBOND system, roller-blinds of the PUNTO system,
- The building ARKA in Kolobrzeg – the KERA-TWIN front elevation,
- The buildings of the ABW Center of the Education in Jozefow n/Warsaw – the ALUCOBOND system,
- The Military Complex of the NATO buildings in Bydgoszcz – aluminium doors and windows, the roller-blinds of the PUNTO system,
- The office building of the TRANSTEAM in Wloclawek – the ALUCOBOND system,
- The building of the BISTAR in Bialystok – the ALUCOBOND system

Best Regards

Małgorzata Nadolska  
ALUNIKO, Leg Witoszyn  
e-mail: [malgorzata.nadolska@aluniko.pl](mailto:malgorzata.nadolska@aluniko.pl)